



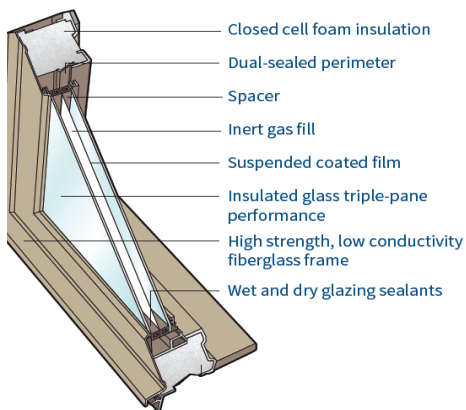
### 725 Series Alpen Windows

Alpen's 725 Series fiberglass windows deliver beauty, comfort and long-lasting durability. Triple-pane suspended film glazing offers superior insulation in arrange of solar and light gain configurations levels to satisfy many high performance home designs. When used in conjunction with tight envelope construction and smart weatherization practices, 725 Series windows can help lower energy use by preventing heat loss and keeping indoor spaces comfortable without continuous HVAC system cycling.

#### Benefits:

- NFRC whole-window ratings up to R-7.1 (U-0.14)
- Center-of-glass performance up to R-9.1 (U-0.11)
- Industry-leading air and water infiltration resistance
- Glass with 99.5%+ UV blockage protects interior finishes
- Multiple triple-pane suspended film Alpenglass configurations engineered to ensure optimal radiant comfort year-round
- Custom-built with superior craftsmanship and quality to fit any budget and style
- Passive House Certified and Living Building Challenge Compliant Options

## TECHNICAL SPECIFICATIONS



Triple weatherstrip on casements and awnings.

Double weatherstrip on sliding, single and double hung windows.

## 725 Series Full-Frame NFRC Thermal Performance:

Styles	Alpenglass Balanced-7				Alpenglass SolarControl-7				Alpenglass HighGain-7			
	U-Value	R-Value	SHGC	VT	U-Value	R-Value	SHGC	VT	U-Value	R-Value	SHGC	VT
Fixed Low Profile	0.15	6.7	0.30	0.49	0.16	6.3	0.22	0.51	0.16	6.3	0.48	0.62
Fixed High Profile	0.14	7.1	0.27	0.44	0.15	6.7	0.19	0.45	0.15	6.7	0.43	0.56
Casement	0.18	5.6	0.24	0.38	0.18	5.6	0.17	0.39	0.19	5.3	0.38	0.48
Awning	0.18	5.6	0.24	0.38	0.18	5.6	0.17	0.39	0.19	5.3	0.38	0.48
Single Hung	0.18	5.6	0.26	0.42	0.19	5.3	0.19	0.43	0.19	5.3	0.41	0.53
Double Hung	0.20	5.0	0.25	0.40	0.21	4.8	0.18	0.41	0.21	4.8	0.39	0.50
Horizontal Sliding	0.18	5.6	0.27	0.43	0.19	5.3	0.19	0.44	0.19	5.3	0.42	0.54
Sliding Patio Door	0.17	5.9	0.26	0.42	0.18	5.6	0.19	0.43	0.18	5.6	0.41	0.53

### DESIGNING WITH ALPENGLASS:

Alpenglass <i>Balanced</i>	Optimal blend of low U-value and moderate solar control, a well-rounded solution for high performance homes in all climates
Alpenglass <i>SolarControl</i>	Extra protection against unwanted solar gain to keep spaces cool in summer and swing seasons, ideal for West- and South-facing windows in most climates
Alpenglass <i>HighGain</i>	Maximum light and solar heat gain, ideal for passive solar homes and North-facing and well-shaded windows in spaces where more daylight is desired

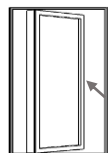
## WINDOW TYPES



Fixed Low Profile  
Up to 72" x 96"



Fixed High Profile  
Up to 72" x 96"



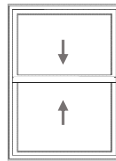
Casement  
Up to 36" x 72"



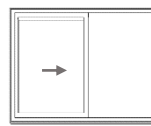
Awning  
Up to 60" x 36"



Single Hung  
Up to 55" x 91"



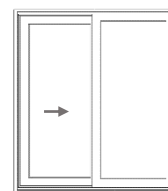
Double Hung  
Up to 55" x 91"



Horizontal Slider  
Up to 55" x 91"



Radius & Shapes  
Custom Sizes



Sliding Patio Doors  
XO, XO, OXO

**Exterior Trim Accessories:** Nailing Fin, Aluminum Brickmold, 3-1/4" and 2-5/8" Frame Extenders

**Interior Trim Accessories:** Jamb Extensions: 4-9/16", 6-9/16", Pine, Oak and Fir

## SIMULATED DIVIDED LIGHTS

725 Series windows offer interior and exterior-applied Simulated Divided Light (SDL) Grids in classic styles and custom patterns.

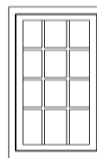
### Interior (Wood)

Interior grille matches interior paint and color. For windows with interior wood veneer, grille arrives unfinished, ready to stain.

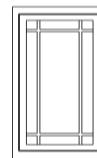
**Contoured Grid Profile Widths:** 7/8", 1-1/4" and 2"

### Exterior (Aluminum)

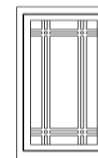
Exterior grille matches exterior paint color.



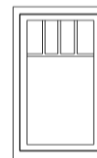
Colonial



Prairie



Double Prairie



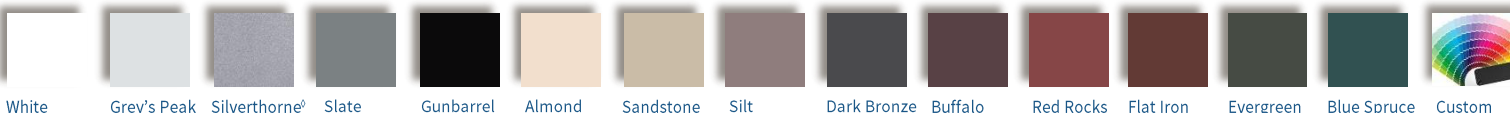
Ladder



Faux Interlock

## PAINT AND FINISH OPTIONS

**Standard Colors:** Casement, Awning, Picture Windows and Sliding Patio Doors



**Standard Colors:** Single Hungs, Double Hungs and Horizontal Sliders



<sup>o</sup>Real metallic finish

**Real Wood Interiors:**



<sup>o</sup>Vertical Grain Fir not available on sliding windows or doors

**Hardware:** Operable windows and Sliding Patio Doors



<sup>†</sup>Decorative metal upgrades are real metals with "living" finish, patina may change with age